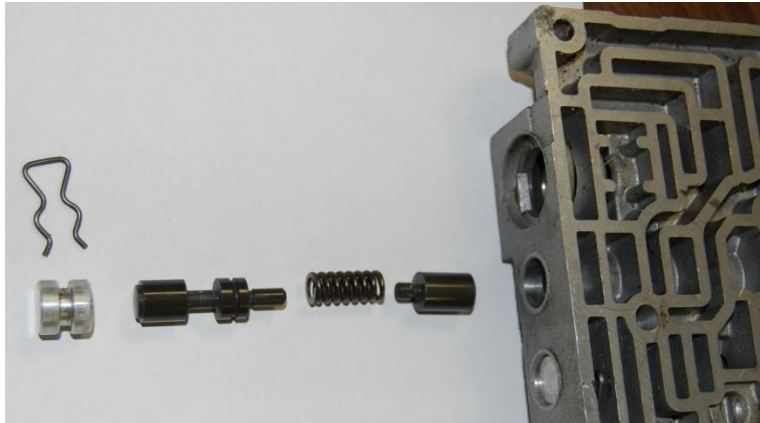


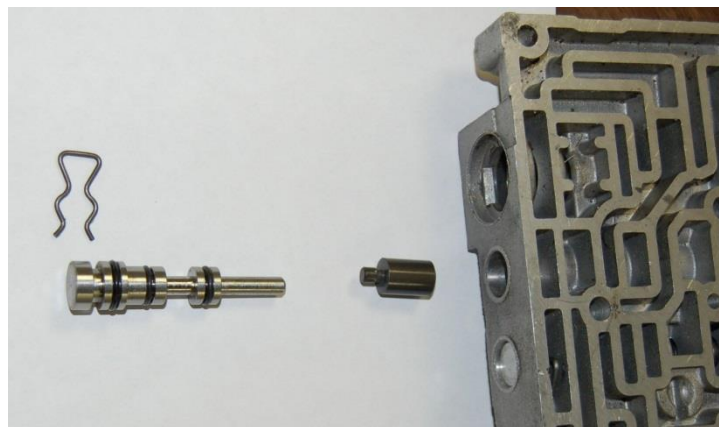
Teckpak A74741Q TTC Valve Repair Instruction Sheet
Fixes: P1870 Code and sloppy lockup condition.
Application 1996 through 1999 4L60E transmissions

1. Remove the pan and valve body from the transmission.
2. Remove the clip that holds the TTC Valve in place.
3. Remove the valve plug from the bore.
4. Remove the TTC outer valve and the spring.
5. The inner valve will need to remain in the bore or reinstalled.



OEM TTC Components

6. Lubricate the O-rings on the A74741Q TTC repair valve.
7. With the inner valve installed, install the A74741Q small end first.
8. The Clip will clip into the groove behind the Large O-ring on the valve.
9. You do not need the valve plug it is built into the valve.



Parts needed for installation of the A74741Q Valve